



Criteria for Nuclear Criticality Safety Controls in Operations with Shielding and Confinement

An American National Standard

ANSI/ANS-8.10-2015

Published by the
American Nuclear Society
555 N. Kensington Ave
La Grange Park, IL 60526



**American National Standard
Criteria for Nuclear Criticality Safety Controls
in Operations with Shielding and Confinement**

Secretariat
American Nuclear Society

Prepared by the
**American Nuclear Society
Standards Committee
Working Group ANS-8.10**

Published by the
**American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA**

Approved February 12, 2015
by the
American National Standards Institute, Inc.

American National Standard

Designation of this document as an American National Standard attests that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standard has been achieved.

This standard was developed under the procedures of the Standards Committee of the American Nuclear Society; these procedures are accredited by the American National Standards Institute, Inc., as meeting the criteria for American National Standards. The consensus committee that approved the standard was balanced to ensure that competent, concerned, and varied interests have had an opportunity to participate.

An American National Standard is intended to aid industry, consumers, governmental agencies, and general interest groups. Its use is entirely voluntary. The existence of an American National Standard, in and of itself, does not preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard.

By publication of this standard, the American Nuclear Society does not insure anyone utilizing the standard against liability allegedly arising from or after its use. The content of this standard reflects acceptable practice at the time of its approval and publication. Changes, if any, occurring through developments in the state of the art, may be considered at the time that the standard is subjected to periodic review. It may be reaffirmed, revised, or withdrawn at any time in accordance with established procedures. Users of this standard are cautioned to determine the validity of copies in their possession and to establish that they are of the latest issue.

The American Nuclear Society accepts no responsibility for interpretations of this standard made by any individual or by any ad hoc group of individuals. Responses to inquiries about requirements, recommendations, and/or permissive statements (i.e., “shall,” “should,” and “may,” respectively) should be sent to the Standards Department at Society Headquarters. Action will be taken to provide appropriate response in accordance with established procedures that ensure consensus.

Comments on this standard are encouraged and should be sent to Society Headquarters.

Published by
American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA



This document is copyright protected.

Copyright © 2015 by American Nuclear Society. All rights reserved.

Any part of this standard may be quoted. Credit lines should read “Extracted from American National Standard ANSI/ANS-8.10-2015 with permission of the publisher, the American Nuclear Society.” Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America.

Inquiry Requests

The American Nuclear Society (ANS) Standards Committee will provide responses to inquiries about requirements, recommendations, and/or permissive statements (i.e., “shall,” “should,” and/or “may,” respectively) in American National Standards that are developed and approved by ANS. Responses to inquiries will be provided according to the Policy Manual for the ANS Standards Committee. Nonrelevant inquiries or those concerning unrelated subjects will be returned with appropriate explanation. ANS does not develop case interpretations of requirements in a standard that are applicable to a specific design, operation, facility, or other unique situation only and therefore is not intended for generic application.

Responses to inquiries on standards are published in the Society’s magazine, *Nuclear News*, and are available publicly on the ANS Web site or by contacting the ANS Standards Administrator.

Inquiry Format

Inquiry requests must include the following:

- (1) the name, company name if applicable, mailing address, and telephone number of the inquirer;
- (2) reference to the applicable standard edition, section, paragraph, figure and/or table;
- (3) the purposes of the inquiry;
- (4) the inquiry stated in a clear concise manner; and
- (5) a proposed reply, if the inquirer is in a position to offer one.

Inquiries should be addressed to

American Nuclear Society
ATTN: Standards Administrator
555 N. Kensington Avenue
La Grange Park, IL 60526

or standards@ans.org

Foreword

(This Foreword is not a part of American National Standard, “Criteria for Nuclear Criticality Safety Controls in Operations with Shielding and Confinement,” ANSI/ANS-8.10-2015.)

This standard amplifies the conditions necessary for the control of criticality in fissionable materials set forth in American National Standard “Nuclear Criticality Safety in Operations with Fissionable Materials Outside Reactors,” ANSI/ANS-8.1-2014. Criteria for the prevention of criticality accidents are presented herein for facilities that provide adequate protection for personnel and the public against radiation and releases of radioactive materials resulting from accidental criticality. The radiation dose limits contained in the 1983 version of this standard were reexamined. The recommended radiation doses in Section 4.2.1 of this standard were adjusted to be consistent with Section 5.9 of ICRP 103 (2007). This standard recognizes the usefulness and protective features of shielding against radiation and confinement of radioactive materials and allows a relaxation of criticality safety criteria when shielding and confinement meet criteria specified in this standard. If personnel are located remotely from the fissionable materials, distance may serve in lieu of some or all of the shielding. In the context of this standard, the shielding and confinement properties may exist because of the radioactive material processed in normal operations, or they may be designed into the facility expressly to protect against the effects of criticality accidents.

This standard was initiated as the result of a survey conducted in September 1968 to establish the need for and the feasibility of such a standard. A working group was appointed by Subcommittee 8 of the Standards Committee of the American Nuclear Society in November 1968, and the first draft was submitted in June 1969. In response to comments and discussions, the working group subsequently prepared twelve succeeding drafts over a five-year period. Some of the later revisions were the consequence of recommendations from American National Standard Committee N16 during 1972. The standard was then adopted by the American National Standards Committee N16 in 1974 under the title “Criteria for Nuclear Criticality Safety Controls in Operations Where Shielding Protects Personnel.”

The prescribed five-year review of N16.8-1975/ANS-8.10 leading to ANSI/ANS-8.10-1983 was performed by a working group of Subcommittee 8 of the ANS Standards Committee, the originating body. The working group was composed of B. F. Gore and E. D. Clayton of the Battelle Pacific Northwest Laboratories. They recommended a single substantive change in the standard along with minor wording changes in the standard and in its title to reflect the broadened content. ANSI/ANS-8.10-1983 defined a criterion for determining the adequacy of a facility’s confinement of radioactive materials under accident conditions based upon a maximum radiation dose that could be received by a member of the public located outside the restricted area surrounding the facility. Definition of this criterion removed perceived ambiguity in the wording of the previous version.

This standard might reference documents and other standards that have been superseded or withdrawn at the time the standard is applied. A statement has been included in the references section that provides guidance on the use of references.

This standard does not incorporate the concepts of generating risk-informed insights, performance-based requirements, or a graded approach to quality assurance. The user is advised that one or more of these techniques could enhance the application of this standard.

This revision of American National Standard ANSI/ANS-8.10-2015 was prepared by Working Group ANS-8.10 of Subcommittee 8 of the Standards Committee of the

American Nuclear Society. Working Group ANS-8.10 had the following membership at the time of the Revision:

A. W. Prichard (Chair), *Pacific Northwest National Laboratory*

D. G. Bowen, *Oak Ridge National Laboratory*

L. M. Farrell, *AREVA Inc.*

J. Hicks, *U.S. Department of Energy*

D. S. Kimball, *Lawrence Livermore National Laboratory*

L. E. Paulson, *GE Hitachi, Nuclear Energy*

This revised standard was prepared under the guidance of ANS Subcommittee 8, Fissionable Materials Outside Reactors, which had the following membership at the time of its approval of this revision:

L. E. Paulson (Chair), *GE Hitachi, Nuclear Energy*

M. Crouse (Secretary), *Link Solutions, Inc.*

J. S. Baker, *Savannah River Nuclear Solutions*

E. Elliott, *Los Alamos National Laboratory*

D. Erickson, *Savannah River Nuclear Solutions*

A. S. Garcia, *U.S. Department of Energy*

B. O. Kidd, *Babcock & Wilcox - Nuclear Operations Group*

K. Kimball, *B&W Y-12, LLC*

D. Kupferer, *Defense Facilities Nuclear Safety Board*

T. P. McLaughlin, *Individual*

S. Monahan, *Sandia National Laboratory*

J. A. Morman, *Argonne National Laboratory*

T. A. Reilly, *Individual*

H. Toffer, *Individual*

C. Tripp, *U.S. Nuclear Regulatory Commission*

D. Winstanley, *Sellafield Sites (U.K.)*

The American Nuclear Society Nuclear Criticality Safety Consensus Committee had the following membership at the time of its approval:

R. D. Busch (Chair), *University of New Mexico*

L. L. Wetzel (Vice Chair), *Babcock & Wilcox Nuclear Operations Group*

W. R. Shackelford (Secretary pro tem), *Nuclear Fuel Services, Inc.*

L. Berg, *U.S. Department of Energy*

G. H. Bidinger, *Individual*

W. Doane, *AREVA Inc.*

R. S. Eby, *American Institute of Chemical Engineers (Employed by USEC, Inc.)*

C. M. Hopper, *Individual*

R. Knief, *Institute of Nuclear Materials Management (Employed by Sandia National Laboratories)*

T. Marenchin, *U.S. Nuclear Regulatory Commission*

S. P. Murray, *Health Physics Society (Employed by General Electric)*

L. E. Paulson, *GE Hitachi, Nuclear Energy*

R. L. Reed, *URS Professional Solutions LLC*

R. G. Taylor, *INM Nuclear Safety Services*

R. M. Westfall, *Oak Ridge National Laboratory*

R. E. Wilson, *U.S. Department of Energy*

Contents	Section	Page
1	Introduction	1
2	Scope.....	1
3	Definitions.....	1
3.1.	Limitations	1
3.2.	Shall, should, and may.....	1
3.3.	Glossary of terms.....	1
4	Criteria for adequate shielding and confinement.....	2
4.1.	Conditions	2
4.2.	Adequacy of shielding and confinement.....	2
4.2.1	Radiation dose	2
4.2.2	Shielding and confinement criterion.....	2
4.2.3	Structural integrity	3
4.2.4	Distance in lieu of shielding	3
5	Criticality safety practices	3
5.1.	Single contingency operation.....	3
5.2.	Methods for unshielded facilities.....	3
6	References	3
Appendices		
	Appendix A.....	4
	Appendix B.....	6