

American Nuclear Society

REAFFIRMED

August 4, 2008

ANSI/ANS-16.1-2003 (R2008)

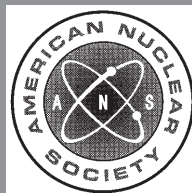
January 12, 2017

ANSI/ANS-16.1-2003 (R2017)

**measurement of the leachability
of solidified low-level radioactive
wastes by a short-term
test procedure**

an American National Standard

This standard has been reviewed and reaffirmed by the ANS Nuclear Facilities Standards Committee (NFSC) with the recognition that it may reference other standards and documents that may have been superseded or withdrawn. The requirements of this document will be met by using the version of the standards and documents referenced herein. It is the responsibility of the user to review each of the references and to determine whether the use of the original references or more recent versions is appropriate for the facility. Variations from the standards and documents referenced in this standard should be evaluated and documented. This standard does not necessarily reflect recent industry initiatives for risk informed decision-making or a graded approach to quality assurance. Users should consider the use of these industry initiatives in the application of this standard.



published by the
American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA

**American National Standard
Measurement of the Leachability
of Solidified Low-Level
Radioactive Wastes by a
Short-Term Test Procedure**

Secretariat
American Nuclear Society

Prepared by the
**American Nuclear Society
Standards Committee
Working Group ANS-16.1**

Published by the
**American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA**

Approved July 07, 2003
by the
American National Standards Institute, Inc.

American National Standard

Designation of this document as an American National Standard attests that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standard has been achieved.

This standard was developed under procedures of the Standards Committee of the American Nuclear Society; these procedures are accredited by the American National Standards Institute, Inc., as meeting the criteria for American National Standards. The consensus committee that approved the standard was balanced to ensure that competent, concerned, and varied interests have had an opportunity to participate.

An American National Standard is intended to aid industry, consumers, governmental agencies, and general interest groups. Its use is entirely voluntary. The existence of an American National Standard, in and of itself, does not preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard.

By publication of this standard, the American Nuclear Society does not insure anyone utilizing the standard against liability allegedly arising from or after its use. The content of this standard reflects acceptable practice at the time of its approval and publication. Changes, if any, occurring through developments in the state of the art, may be considered at the time that the standard is subjected to periodic review. It may be reaffirmed, revised, or withdrawn at any time in accordance with established procedures. Users of this standard are cautioned to determine the validity of copies in their possession and to establish that they are of the latest issue.

The American Nuclear Society accepts no responsibility for interpretations of this standard made by any individual or by any ad hoc group of individuals. Requests for interpretation should be sent to the Standards Department at Society Headquarters. Action will be taken to provide appropriate response in accordance with established procedures that ensure consensus on the interpretation.

Comments on this standard are encouraged and should be sent to Society Headquarters.

Published by

**American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA**

Copyright © 2004 by American Nuclear Society. All rights reserved.

Any part of this standard may be quoted. Credit lines should read "Extracted from American National Standard ANSI/ANS-16.1-2003 with permission of the publisher, the American Nuclear Society." Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America

Foreword

(This Foreword is not part of American National Standard for the Measurement of the Leachability of Solidified Low-Level Radioactive Wastes by a Short-Term Test Procedure, ANSI/ANS-16.1-2003.)

The characteristics of radioactive wastes from the nuclear industry are dependent on many diverse factors, most of which do not lend themselves to simple definition and standardization. In this standard, low-level wastes are considered to be those radioactive wastes that are defined as low-level in Title 10, *Code of Federal Regulations*, Part 61, “Licensing Requirements for Land Disposal of Radioactive Waste” (2003). In general, Section 61.2 of Part 61 defines low-level wastes as those containing source, special nuclear, or by-product materials that are not classified as high-level radioactive waste, transuranic waste, spent nuclear fuel, or uranium or thorium tailings and waste. Resistance to leaching of radionuclides is not specifically mentioned in Part 61 nor is containment of radionuclides called out as an express requirement for low-level radioactive waste packages. Minimization of contact of waste by water is a fundamental concern of Part 61, however, as evidenced by the statement in Section 61.7 that “. . . a cornerstone of the system is stability . . . so that . . . **access of water to the waste can be minimized**. Migration of radionuclides is thus minimized . . .” (bold emphasis added).

In addition, there are several statements in Section 61.57 that address minimization of contact of water with waste. These statements are in recognition of the fact that contact of waste with water is an initial step in a potentially major pathway for radionuclide release and migration off-site. “Leaching,” or the release of radionuclides from a waste form through contact with water, is thus a major factor in the subsequent migration of the radionuclides from the waste, through groundwater, and off the site. It follows, therefore, that leaching is a phenomenon that is of fundamental interest in low-level radioactive waste disposal and that the measurement of the leach resistance of potential waste forms is important in low-level waste management.

Low-level radioactive waste accrues in the form of combustible, noncombustible, compactible, and noncompactible solids (cloth, metal, paper, wood), liquids (evaporator bottoms, decontamination solutions), slurries (filter sludges, ion-exchange resins), and powders (incinerator ash, salts). The ANS-16.1 standard was designed principally for one type of low-level radioactive waste: low-level, non-self-heating, radioactive fluids (liquids, slurries, and free-flowing powders). However, it can be used to measure the leach resistance of any waste solidified into a well-defined geometric shape.

An accepted method for managing these liquids, slurries, and powders is solidification, packaging, and subsequent shipment for disposal by shallow-land burial. Solidification can restrict dispersal during handling and transportation and can provide a nonchanging volume during the residence time of the waste in the burial trench.

At present, generators of low-level radioactive wastes (e.g., nuclear power plants, laboratories, and hospitals) need a common basis for evaluating the alternatives for packaging, handling, storing, and shipping their radioactive wastes. Vendors of solidification systems need a common basis for evaluating the leachability of the waste forms made by their solidification processes. Burial ground operators need leaching information to improve the efficiency of their handling, disposal, and site maintenance operations. The 5-day test provides a measure of leach

resistance performance that can be done in the field in a reasonable time period to provide confidence to generators, vendors, and operators that the material intended for shallow burial meets minimum requirements for leach resistance (for example, the U.S. Nuclear Regulatory Commission requires a minimum leachability index of 6.0 for radioisotopes).

Leaching, which can occur when water contacts a solidified waste form, is an important mechanism for the dispersal of radioactivity. Leach testing has thus been recognized as a primary technique for the evaluation and comparison of solidified waste forms.^{1),2)} Even so, the situation remains complex for several reasons:

- (1) leaching can proceed by several concurrent mechanisms such as diffusion, dissolution, and erosion, the relative importance of which can change with time, and temperature, substances dissolved in the water, matrix material, the radionuclides of interest, pH, and other variables;
- (2) the actual leaching conditions that a solidified waste form will encounter during its sound life (i.e., the time during which the waste form meets the specifications for all applicable parameters) are imprecisely known, with postulated conditions varying widely;
- (3) investigators of waste forms have tended to use leach testing procedures unique to their own studies, which makes comparisons difficult.

As a first step toward rectifying the last situation, the International Atomic Energy Agency (IAEA) published a suggested standard leach test in 1971.¹⁾ This suggested test met with consent in principle but was not put into practice. Instead, much of the leach testing being performed used procedures described as “modified” IAEA tests. The “modifications” were unique to individual laboratories, so that standardization and comparability of results was still lacking. The test presented in the ANSI/ANS-16.1-2003 standard has much in common with the original IAEA test.

Working Group ANS-16.1 of the Standards Committee of the American Nuclear Society had the following membership at the time it approved this standard:

R. D. Spence, Chair, *Oak Ridge National Laboratory*

O. U. Anders, *Individual*

H. W. Godbee, *Individual*

A. Icenhour, *Oak Ridge National Laboratory*

R. M. Neilson, *Idaho National Engineering and Environmental Laboratory*

This standard was processed and approved for submittal to ANSI by the American Nuclear Society’s Nuclear Facilities Standards Committee (NFSC) on ANSI/ANS-16.1-2003, “Measurement of the Leachability of Solidified Low-Level Radioactive Wastes by a Short-Term Test Procedure.” Committee approval of the standard does not necessarily imply that all committee members voted for its

¹⁾“Leach Testing of Immobilized Radioactive Waste Solids, A Proposal for a Standard Method,” E. D. HESPE, Ed., International Atomic Energy Agency, *At. Energy Rev.*, **9**, 1 (1971).

²⁾ “Long-Term Leach Testing of Solidified Radioactive Waste Forms,” ISO 6961-1982(E), International Organization for Standardization.

approval. At the time it approved this standard, the NFSC committee had the following members:

D. J. Spellman, Chair, *Oak Ridge National Laboratory*
S. Ahmad, Standards Administrator, *American Nuclear Society*

C. K. Brown, *Southern Nuclear Operating Company*
R. H. Bryan, Jr., *Tennessee Valley Authority*
H. Chander, *U.S. Department of Energy*
M. T. Cross, *Westinghouse Electric Company*
J. Dewes, *Westinghouse Savannah River Site*
D. Eggett, *AES Engineering*
R. A. Hill, *GE Nuclear Energy*
N. P. Kadambi, *U.S. Nuclear Regulatory Commission*
J. Love, *Bechtel Power Corporation*
J. T. Luke, *Exelon Nuclear*
J. F. Mallay, *Framatome ANP*
R. H. McFetridge, *Westinghouse Electric Company*
C. H. Moseley, *BWXT Y-12*
W. B. Reuland, *Electric Power Research Institute*
M. Ruby, *Rochester Gas & Electric Company*
J. C. Saldarini, *Foster Wheeler Environmental*
J. Savy, *Lawrence Livermore National Laboratory*
R. E. Scott, *Individual*
S. L. Stamm, *Stone & Webster*
J. D. Stevenson, *Individual*
C. D. Thomas, *Individual*
J. A. Wehrenberg, *Southern Company Services*
M. J. Wright, *Entergy Operations*

Contents	Section	Page
	1	
	Scope, Purpose, and Application	1
	1.1 Scope	1
	1.2 Purpose	1
	1.3 Application	1
	2	
	Glossary of Terms	2
	3	
	Test Procedure	3
	3.1 Specimen Preparation	3
	3.2 Leach Test Vessel	4
	3.3 Leachant	4
	3.4 Leach Test Method	5
	3.5 Leachate Analysis	7
	4	
	Presentation and Analysis of Data	8
	4.1 Presentation of Test Data	9
	4.2 Analysis of Results	9
	4.3 Determination of the Leachability Index	12
	4.4 Limitations of Results	14
	5	
	References	14
	Annexes	
	Annex A Data Forms, Time Factor Table, and Example Calculations of the Leachability Index	16
	Annex B Mass Transport Considerations	23
	Annex C Calculations with Correction for Radioactive Decay	26
	Annex D Formulas for Simulated Seawater	29
	Annex E Generic Studies	30
	Annex F Chemical Interpretation of Results	32