American Nuclear Society

WITHDRAWN

November 14, 2004 ANSI/ANS-15.10-1994

decommissioning of research reactors

an American National Standard

No longer being maintained as an American National Standard. This standard may contain outdated material or may have been superseded by another standard. Please contact the ANS Standards Administrator for details.



published by the American Nuclear Society 555 North Kensington Avenue La Grange Park, Illinois 60525 USA

American National Standard for Decommissioning of Research Reactors

Secretariat
American Nuclear Society

Prepared by the American Nuclear Society Standards Committee Working Group ANS-15.10

Published by the American Nuclear Society 555 North Kensington Avenue La Grange Park, Illinois 60525 USA

Approved November 14, 1994 by the American National Standards Institute, Inc.

National Standard

American Designation of this document as an American National Standard attests that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standard has been achieved.

> This standard was developed under procedures of the Standards Committee of the American Nuclear Society; these procedures are accredited by the American National Standards Institute, Inc., as meeting the criteria for American National Standards. The consensus committee that approved the standard was balanced to ensure that competent, concerned, and varied interests have had an opportunity to participate.

> An American National Standard is intended to aid industry, consumers, governmental agencies, and general interest groups. Its use is entirely voluntary. The existence of an American National Standard, in and of itself, does not preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard.

> By publication of this standard, the American Nuclear Society does not insure anyone utilizing the standard against liability allegedly arising from or after its use. The content of this standard reflects acceptable practice at the time of its approval and publication. Changes, if any, occurring through developments in the state of the art, may be considered at the time that the standard is subjected to periodic review. It may be reaffirmed, revised, or withdrawn at any time in accordance with established procedures. Users of this standard are cautioned to determine the validity of copies in their possession and to establish that they are of the latest issue.

> The American Nuclear Society accepts no responsibility for interpretations of this standard made by any individual or by any ad hoc group of individuals. Requests for interpretation should be sent to the Standards Department at Society Headquarters. Action will be taken to provide appropriate response in accordance with established procedures that ensure consensus on the interpretation.

> Comments on this standard are encouraged and should be sent to Society Headquarters.

Published by

American Nuclear Society 555 North Kensington Avenue La Grange Park, Illinois 60525 USA

Copyright © 1995 by American Nuclear Society. All rights reserved.

Any part of this standard may be quoted. Credit lines should read "Extracted from American National Standard ANSI/ANS-15.10-1994 with permission of the publisher, the American Nuclear Society." Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America

Foreword

(This Foreword is not a part of American National Standard for Decommissioning of Research Reactors, ANSI/ANS-15.10-1994, but is included to provide a background and explain the need for non-power reactor standards and criteria concerning the use of those standards.)

The American Nuclear Society Standards Secretariat established Subcommittee ANS-15 in the fall of 1970 with the task of preparing a standard for the operation of research reactors. In January 1972, this charter was expanded to the multiple tasks of preparing all standards for research reactors. To implement this enlarged responsibility, several subcommittee working groups were established to develop standards for consideration, and complementary action by Subcommittee ANS-15. ANS-15.10 is one of these groups.

In March 1979, Working Group ANS-15.10 was assigned the task of developing a draft standard for decommissioning of research reactors. Since that time changes in regulatory policy were incorporated into this current revision.

Present decommissioning regulations for reactors are contained in Title 10, "Energy," Code of Federal Regulations, Part 50, "Licensing of Production and Utilization Facilities," which addresses primarily the financial qualifications of the applicants. The policy for licensed power reactors is contained in U.S. Nuclear Regulatory Commission (NRC) Regulatory Guide 1.86, "Termination of Operating Licenses for Nuclear Reactors," which was issued in June 1974 and is generally used as a basis for decommissioning activity. Currently, the NRC is in the process of developing more specific criteria through an enhanced participatory rulemaking process designed to establish radiological criteria for the decommissioning of NRC-licensed facilities. Section 5 in general and Table 5.2 in particular are presented as the best available criteria that are reasonable and acceptable, but subject to change as further focused analysis is completed. This standard provides needed procedures, criteria, and standardization for the decommissioning of research reactors; the standard which is also appropriate for test reactors.

As a caution, because of the current developmental activity by the NRC in this area, it should be recognized that some of the procedures and criteria stated in this standard are not based on existing regulations, and that as regulations are developed and approved, such procedures and criteria may be subject to change.

In preparing this standard, the intent has been to specify objectives that will:

- (a) Assist in implementing regulatory requirements.
- (b) Be a significant aid in planning and executing decommissioning activities.

The family of American National Standards developed by ANS-15 for research reactors includes the following:

- ANSI/ANS-15.1-1990, American National Standard for the Development of Technical Specifications for Research Reactors
- ANSI/ANS-15.2-1990, American National Standard for Quality Control for Plate-Type Uranium-Aluminum Fuel Elements
- ANSI/ANS-15.4-1988, American National Standard for Selection and Training of Personnel for Research Reactors
- ANSI/ANS-15.7-1977 (R1986), American National Standard for Research Reactor Site Evaluation
- ANSI/ANS-15.8-1976 (R1986), American National Standard for Quality Assurance Program Requirements for Research Reactors
- ANSI/ANS-15.11-1993, American National Standard for Radiation Protection at Research Reactor Facilities
- ANSI/ANS-15.15-1978 (R1986), American National Standard Criteria for the Reactor Safety Systems of Research Reactors
- ANSI/ANS-15.16 (R1988), American National Standard for Emergency Planning for Research Reactors ANSI/ANS-15.17 (R1987), American National Standard Fire Protection Program Criteria for Research
- ANSI/ANS-15.19-1991, American National Standard for Shipment and Receipt of Special Nuclear Material (SNM) by Research Reactor Facilities

The ANS-15.10 Working Group membership at the time of completion of the standard was:

- M. H. Voth, Chairman, Pennsylvania State University
- J. J. Adler, TLG Engineering, Inc.
- W. E. Austin, Westinghouse Electric Corporation
- J. A. Christian, Chem-Nuclear Environmental Services, Inc.
- T. S. LaGuardia, TLG Engineering, Inc.
- M. Mendonca, U.S. Nuclear Regulatory Commission
- T. R. Schmidt, Sandia National Laboratory

The membership of Subcommittee ANS-15 at the time of its approval of this standard was:

- W. J. Richards, Chairman,
 - U.S. Department of Defense
- A. Adams Jr., U.S. Nuclear Regulatory Commission D. P. Pruett, Argonne National Laboratory-West
- T. L. Bauer, University of Texas
- S. K. Bhatnager, U. S. Department of Energy
- W. J. Brynda, Brookhaven National Laboratory
- B. L. Corbett, Oak Ridge National Laboratory
- J. P. Farrar, University of Virginia
- M. L. Gilder, Oak Ridge National Laboratory
- D. E. Hughes, Pennsylvania State University
- R. C. Nelson, EG&G Idaho
- T. M. Raby, National Institute of Standards and Technology
- J. Razvi, General Atomics
- T. R. Schmidt, Sandia National Laboratory
- M. H. Voth, Pennsylvania State University
- R. R. Walston, U. S. Department of Energy

Consensus Committee N17, Research Reactors, Reactor Physics, Radiation Shielding, and Computational Methods, had the following membership at the time it reviewed and approved this standard:

T.M. Raby, Chairman

A. Weitzberg, Vice-Chairman

J. D. Buchanan	Individual Individual
A. D. Callihan	Individual
	Individual
D. Cokinos	Brookhaven National Laboratory
A. De La Paz	Vista Technology
D. Duffey	American Institute of Chemical Engineers
	American Physical Society
S. Hartzell	Power Computing Company
	U. S. Department of Energy
J. W. Lewellen (Alt.)	
W. A. Holt	American Public Health Association
W. C. Hopkins	Bechtel Corporation
	Health Physics Society
A. G. Johnson (Alt.)	
L. I. Kopp	Individual
J. Miller	Institute of Electrical and Electronics Engineers, Inc.
J. E. Oelhoeft	Individual
	American Nuclear Society
	U.S. Department of Defense
	American College of Radiology
J. F. Torrence	
D. K. Trubey	Individual
S. H. Weiss	U.S. Nuclear Regulatory Commission
A. Adams Jr. (Alt.)	
A. Weitzberg	

Contents	Sect	tion P:	age
	1.	Scope	1
	2.	Definitions	1
	3.	Decommissioning Alternatives	1
	υ.	3.1 SAFSTOR	
		3.2 ENTOMB	
		3.3 DECON.	
	4.	Planning	
		4.1 Design Period Planning	
		4.1.1 Occupational Exposure	
		4.1.2 Accessibility	
		4.1.3 Decontamination	
		4.1.4 Removal Feasibility Verification	
		4.1.5 Materials of Construction	
		4.1.6 Administrative Planning	
		4.1.7 Financial Planning	
		4.2 Operation Period Planning	
		4.2.1 Preparatory Work	
		4.2.2 Financial Planning	
		4.3 Decommissioning Planning	
		4.3.1 Scope of Decommissioning Activities	
		4.3.2 Radiological Characterization	
		4.3.3 Radioactivity Material Inventory	
		4.3.4 Decommissioning Plan	
		4.3.5 Activity Specifications	
		4.3.6 Detailed Work Procedures	
		4.3.7 Maintenance and Surveillance	
		4.3.8 Quality Assurance	7
	5.	Unrestricted Use Criteria	7
	0.	5.1 Surface Radioactive Contamination Criteria	
		5.2 Neutron-Activated Radioactivity Criteria	
		5.3 Soil and Groundwater Contamination Criteria	10
		5.4 Exceptions	
		•	
	6.	Surveillance	10
		6.1 Radiation Safety	10
		6.2 Fire Protection	11
		6.3 Physical Security	11
		6.4 Structural Integrity	11
		6.5 Environmental Monitoring	
	-		44
	7.	Environmental Assessment	
		7.1 Regulatory Requirements	
		7.2 Environmental Impact Information	12
	8.	Quality Assurance	. 19
	٠.	8.1 SAFSTOR	
		8.2 ENTOMB	

	8.3 DECON	13
9.	Reports and Documentation 9.1 Design and Construction 9.2 Operations 9.3 Decommissioning	13 13
10.	References	13
App	pendices	
	Appendix A Terminology for Decommissioning Alternatives	16 17
Bib	liography	24
Tab	bles	
	Table 5-1 Acceptable Surface Contamination Levels Table 5-2 Maximum Soil and Groundwater Contamination Levels Table C-1 List of Environmental Factors	9