American Nuclear Society

WITHDRAWN

May 13, 1997 ANSI/ANS-8.7 ANSI N16.5-1975 (R1987) guide for nuclear criticality safety in the storage of fissile materials

an American National Standard

No longer being maintained as an American National Standard. This standard may contain outdated material or may have been superseded by another standard. Please contact the ANS Standards Administrator for details.



published by the
American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60525 USA

American National Standard Guide for Nuclear Criticality Safety in the Storage of Fissile Materials

Secretariat American Nuclear Society

Prepared by the American Nuclear Society Standards Committee Working Group ANS-8.7

Published by the American Nuclear Society 555 North Kensington Avenue LaGrange Park, Illinios 60525

Approved April 12, 1975 by the American National Standards Institute, Inc.

American National Standard

An American National Standard implies a consensus of those substantially concerned with its scope and provisions. An American National Standard is intended as a guide to aid the manufacturer, the consumer, and the general public. The existence of an American National Standard does not in any respect preclude anyone, whether he has approved the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard. American National Standards are subject to periodic review and users are cautioned to obtain the latest editions.

CAUTION NOTICE: This American National Standard may be reviewed or withdrawn at any time. The procedures of the American National Standards Institute require that action be taken to reaffirm, revise, or withdraw this Standard no later than five years from the date of publication. Purchasers of this Standard may receive current information, including interpretation, on all standards published by the American Nuclear Society by calling or writing to the Society.

Published by

American Nuclear Society 244 East Ogden Avenue, Hinsdale, Illinois 60521

Copyright * 1975 by American Nuclear Society.

Any part of this Standard may be quoted. Credit lines should read "Extracted from American National Standard N16.5-1975 (ANS 8.7) with permission of the publisher, the American Nuclear Society." Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America

Foreword

(This Foreword is not part of American National Standard Guide for Nuclear Criticality Safety in the Storage of Fissile Materials, N16.5-1975/ANS-8.7.)

As with many standards and guides, the direct solution to a particular problem may not be immediately evident in these pages. The application of some of the mass limits and allowances permitted in storage arrangements requires groups, or individuals, experienced in criticality to examine the possible contingencies attendant to handling massive pieces, to deviations from established procedures, or to those perturbances or mishaps commonly encountered in the use of storage areas. This Guide should not be considered as a substitute for detailed safety analyses, but rather as an integral part of the analysis for the attainment of a sound criticality safety program.

This Guide is an extension of the American National Standard for Nuclear Criticality Safety in Operations with Fissionable Materials Outside Reactors, N16.1-1975/ANS-8.1. Attention to details of possible single unit criticality is, therefore, presumed. The information presented in this Guide is primarily directed to criticality safety and is based upon validated Monte Carlo calculations. Water is adopted as a standard reflector for storage arrays; because of the variety of concretes and thicknesses that may be experienced in the more usual conditions of storage, an unambiguous presentation of information is difficult.

Issuance of the Guide will provide an orientation and direction to nuclear criticality safety practices. Individual safety groups concerned with specific problems are encouraged to publish solutions to the problems, detailing the bases. In this manner, future reviews and revisions of the Guide may make use of the information to expand the areas of applicability.

Work Group ANS-8.7 of Subcommittee 8 of the American Nuclear Society Standards Committee was established in November, 1967 and prepared a number of drafts of this Guide. One draft experienced a one-year trial use and comment period in 1973. The Guide was approved by the American National Standards Committee N16 in 1974.

The membership of the Work Group ANS-8.7 that originated this document was:

- J. T. Thomas, Chairman, Oak Ridge National Laboratory
- E. C. Crume, Oak Ridge National Laboratory
- D. M. Dawson, General Electric Company
- K. R. Ridgway, U.S. Nuclear Regulatory Commission
- D. R. Smith, Los Alamos Scientific Laboratory

This Guide was prepared under the direction of Subcommittee 8, Fissionable Materials Outside Reactors, of the American Nuclear Society Standards Committee. The membership of this Subcommittee is:

- J. D. McLendon, Chairman, Union Carbide Corporation, Nuclear Division
- E. B. Johnson, Secretary, Oak Ridge National Laboratory
- F. M. Alcorn, Babcock and Wilcox Company
- H. K. Clark, Savannah River Laboratory
- E. D. Clayton, Battelle Pacific Northwest Laboratories
- D. M. Dawson, General Electric Company
 W. A. Johnson, U.S. Energy Research and Development Administration
- Norman Ketzlach, U.S. Nuclear Regulatory Commission
- W. G. Morrison, Allied Chemical Corporation
 David R. Smith, Los Alamos Scientific Laboratory
 J. T. Thomas, Oak Ridge National Laboratory
 Frank E. Woltz, Goodyear Atomic Corporation

American National Standards Committee N16, Nuclear Criticality Safety, which reviewed and approved this Standard in 1974, had the following membership:

Dixon Callihan, Chairman E. B. Johnson, Secretary

Organization Represented	Name of Representative
American Institute of Chemical Engineers	Alex Perge
American Nuclear Society American Society for Testing and Materials	
	John H. Bystrom (Alt)
Atomic Industrial Forum, Inc.	D. F. Cronin
Health Physics Society	F. F. Havwood (Alt)
Institute of Nuclear Materials Management	
	George Wuller (Alt)
U.S. Energy Research and Development Administration	Wade C. McCluggage
U. S. Nuclear Regulatory Commission	R. L. Stevenson
U.S. Public Health Service.	
Individual Members	
	H. C. Paxton

	Section 1. Introduction	Page
	2. Scope	1
	3. Definitions 3.1 Limitations 3.2 Glossary of Terms	1
	4. Nuclear Criticality	1
	5. Parameters, Limits, and Conditions 5.1 Unit Mass Limits 5.2 Moderation 5.3 Position of Unit in Cell 5.4 Other Reflectors 5.5 Double Batching 5.6 Vault Pairs 5.7 Reduction Factors 5.8 Aisles 5.9 Container and Shelving Materials 5.10 Unit Subcriticality 5.11 Unit Spacing 5.12 Unit Shape	2333333
	6. Other Applications 6.1 Commingling of Dissimilar Cells 6.2 Interpolation 6.3 Noncubic Cells 6.4 Position of Unit in Cell 6.5 Array Shape 6.6 Plutonium—238 7. Revision of American National Standards	4 4 4 4
	Tables Tables 5.1-5.6 Unit Mass Limit in Kilograms of Uranium per Cell in Water-Reflected Storage Arrays Tables 5.7-5.10 Unit Mass Limit in Kilograms of Plutonium per Cell in Water-Reflected Storage Arrays Tables 5.11-5.12 Unit Mass Limit in Kilograms of Uranium-233 per Cell in Water-Reflected Storage Arrays	11-14